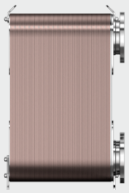
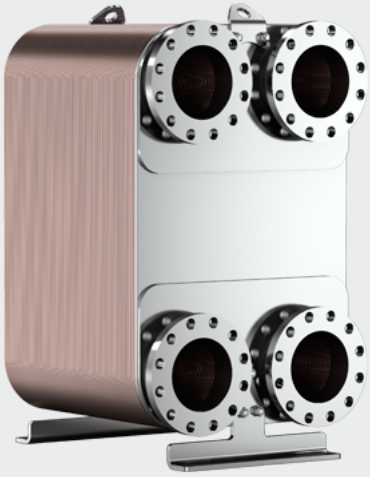
B633 Y-pressure





Standard connections

For specific dimensions, or information about other types of connections, please contact your SWEP sales

Externally Threaded Connections (Male)

The B633 is a high flow capacity BPHE, suitable for a diversity of demanding applications, such as condenser and evaporator in power generation, engine oil cooler, steam condenser, heat recovery in chillers, or for specific district heating installations. The product offers PHE-like capacities at high temperature and pressure, without the wear and tear of parts. Up to 95% of the material in BPHEs is used to transfer heat, as opposed to other technologies that use much of their material for support equipment, shell, or frames. You will benefit from savings on energy consumption, spare parts, space, transportation and installation. The product data on the following page concerns M-, MH- and H-plates. For L-plates, please contact your local SWEP representative.

Y-pressure is an intermediate pressure class range, between our Low and Standard levels, based on testing to EN 13345 – fatigue testing + 3.3 (1229 bar).

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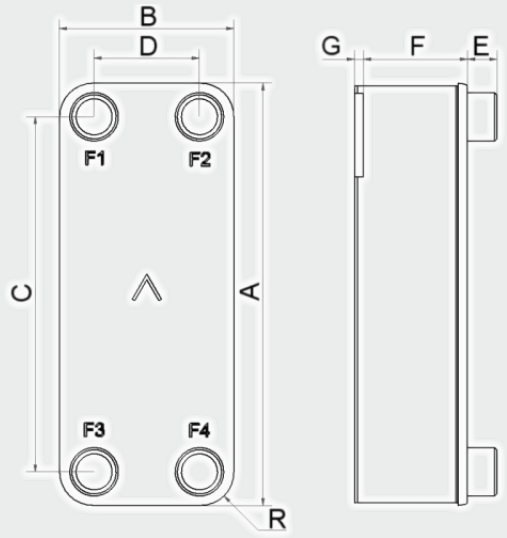
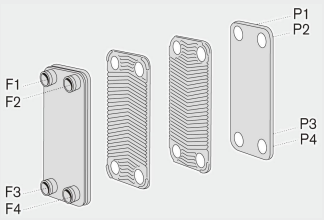
B633 Y-pressure



Measurements	(mm)	Tolerance
A	830	+2 /-2
B	537	+2 /-2
C	593	+3 /-3
D	300	+1 /-1
E	54.2	
F	16+2.49xNoP	+2.5% /-2.5%
G	0	
R	119	
Port size F/P	150	



Technical data

Working conditions	Inner circuit	Secondary circuit
Max working pressure at155°C	16 bar	16 bar
Max working pressure at225°C	12 bar	12 bar
Test pressure	29 bar	29 bar

Min temperature: -196°C

Max temperature: 225°C

Max number of plates (NoP): 348

BPHE weight: 63 + NoP x 1.224 kg

Plate material: AISI 316

Brazing material: Pure Copper

Standard connection material: AISI 316

SSP calculator software
With SWEP's unique SSP G7, the SWEP Software Package, you can do advanced heat transfer calculations yourself, and choose the product solution that suits your application best. It's also easy to choose connections and generate drawings of the complete product. If you would like advice, or you would like to discuss different product solutions, SWEP offers all the service and support your need.

Third party approvals
SWEP BPHEs are generally approved by below certification organizations.

Europe, Pressure Equipment Directive (PED)
America, Underwriters Laboratories Inc (UL)
Japan, Kouatsu-Gas Hoan Kyoukai (KHK)

Additionally SWEP holds approvals from a vast variety of other certification organizations. For approval information regarding a specific product please contact your local SWEP representative. SWEP reserves the right to make changes without prior notice.

Material disclaimer
The information and recommendations in regards to the products are presented in good faith, however, SWEP makes no representations or warranties as to the completeness or accuracy of the information. Information is supplied upon the condition that the purchasers will make their own determination as to the products' suitability for their purposes prior to use. Purchasers should note that the properties of the products are both application and material selection dependent and that products containing stainless steel, both 316 and 304 families, are still subject to corrosion if used in unsuitable environments. Purchasers should also be advised that stainless steel from the 304 family can be more sensitive in regards to corrosion than stainless steel from the 316 family. By purchasing products displayed here upon SWEP disclaims all responsibility due to corrosion of the products and/or other materials attached to the products and also for any damages resulting from the use of the products.

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